

SELECTOSIL™

- For Availability and Ordering Information please contact your Phenomenex Technical Consultant.

SHODEX®

by Showa Denko K.K.

- High efficiency polymer columns
- Excellent mechanical and chemical stability
- Wide application range
- High temperature GPC applications

Nomenclature of Packing Materials

| | |
|-------|-----------------------------------|
| PHM | polyhydroxymethacrylate |
| PMM | polymethylmethacrylate |
| PS | polystyrene |
| PVA | polyvinyl alcohol |
| S-DVB | styrene-divinylbenzene co-polymer |

Separation Modes

| | |
|-------|---|
| AFC | affinity chromatography |
| GPC | gel permeation chromatography (organic-soluble SEC) |
| GFC | gel filtration chromatography (water-soluble SEC) |
| HIC | hydrophobic interaction chromatography |
| IC | ion chromatography |
| IEC | ion-exchange chromatography |
| IEX | ion-exclusion chromatography |
| LEX | ligand-exchange chromatography |
| NPC | normal phase chromatography |
| P & A | partition and adsorption chromatography |
| RPC | reversed phase chromatography |
| SEC | size-exclusion chromatography (includes GPC & GFC) |



Guide for Shodex Column Selection

| Solubility | Molecular Weight | Separation Mode | Column | Page |
|-----------------|------------------------------|--|--|----------|
| Water-insoluble | over 2000 | SEC | GPC KF-802.5-807, K-802.5-807, KD-802.5-807, KF-602.5-607, KF-402.5 HQ-406L HQ | 222, 223 |
| | under 2000 | SEC | GPC KF-801-802.5, K-801-802.5, KD-801-802.5, LF-804, KF-601-602.5, KF-401 HQ-402.5L HQ | 222, 223 |
| | | RPC | RSpak DE-413, 413L, DM-614 | 227 |
| Water-soluble | over 2000 | SEC | OHpak SB-803-806HQ, SUGAR KS-803-806, PROTEIN KW-802.5-804 | 224 |
| | | IEC | IEC QA-825, DEAE-825, SP-825, CM-825 | 225 |
| | | AXpak WA-624 | 225 | |
| | | HIC | HIC PH-814 | 225 |
| | | RPC | RSpak RP18-415 | 227 |
| | AFFINITY | AFpak | 225 | |
| | under 2000 | SEC | SB-802-802.5HQ, SUGAR KS-801-802 | 224 |
| | | LEC | SUGAR SC1011, SP0810 | 225 |
| | | IEX | RSpak KC-811, SUGAR SH1011, SUGAR SH1821 | 226, 225 |
| | | IEC | AXpak WA-624 | 225 |
| IC | | IC SI-90 4E, SI-50 4E, IC I-524A, Y-521, YK-421, T-521 | 226 | |
| RPC | RSpak DE-613, 413, DS-613 | 227 | | |
| NPC | SUGAR SZ5532, RSpak DC-613 | 225, 227 | | |
| AFFINITY | AFpak | 225 | | |
| CHIRAL | ORpak CDBS, CDA, CDB, CDC HQ | 228 | | |

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ORGANIC GPC COLUMNS

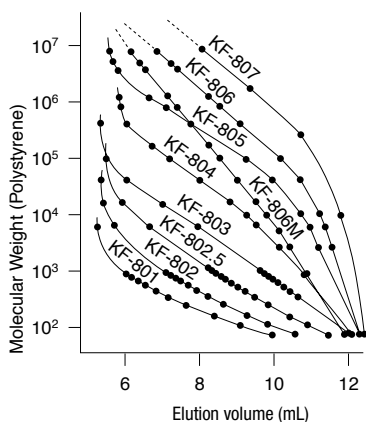
Shodex has a wide variety of columns for GPC (or SEC) using organic solvents. The columns are packed with porous S-DVB gels specially developed for GPC use. Five types of GPC columns packed in different solvents are available. Custom

columns packed in other solvents, such as quinoline, o-dichlorobenzene, ethyl acetate, tetrachloroethane and dimethylacetamide are available upon request.

| Series name | In-column solvent | Applications |
|---------------------|------------------------------|---|
| GPC KF-800 series | THF (tetrahydrofuran) | General purpose GPC |
| GPC K-800 series | Chloroform | General purpose GPC |
| GPC KD-800 series | DMF (dimethylformamide) | Polar compounds such as melamine resin, phenolic resin, polyurethane and polyvinylpyrrolidone |
| GPC LF-804 | THF | Wide linear molecular weight |
| GPC HFIP-800 series | HFIP (hexafluoroisopropanol) | Engineering plastics such as polyamide (Nylon) and polybutylterephthalate at ordinary temperature |
| GPC HT-800 series | Toluene | High temperature GPC up to 140 °C |
| GPC UT-800 series | Toluene | Ultra high temperature GPC up to 210 °C. Polymer samples in which ultra-high molecular weight portion is included |
| GPC KF-600 series | THF | Semi-micro GPC |
| GPC KF-400HQ series | THF | Semi-micro GPC for organic polymer analysis |

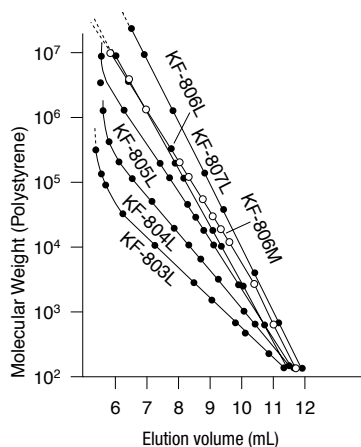
App ID 10766 Calibration Curves for GPC KF-800 Series

Column: Shodex GPC KF-800 series
Dimensions: 8 x 300 mm



App ID 10768 Calibration Curves for GPC Mixed Bed Columns

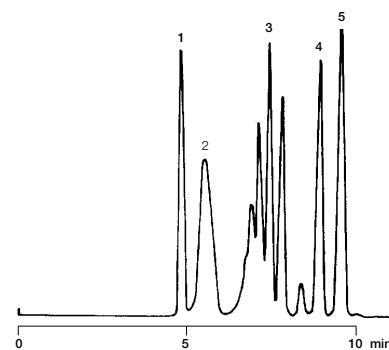
Column: Shodex GPC KF-800L series and KF-806M
Dimensions: 8 x 300 mm



App ID 5519 Polystyrene Standards

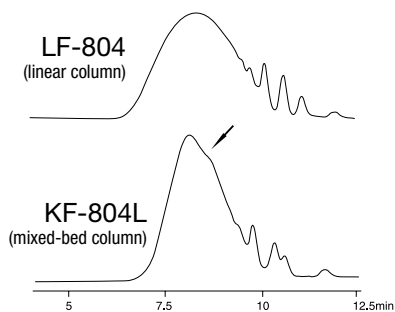
Column: Shodex GPC KF-802
Dimensions: 8 x 300 mm
Eluent: THF
Flow Rate: 1.0 mL/min
Detector: Shodex UV @ 254 nm
Temperature: Ambient
Sample:

| | | |
|--------------------|--------|--------|
| 1. PS | 42,800 | 0.05 % |
| 2. PS | 2,800 | 0.12 % |
| 3. PS | 300 | 0.25 % |
| 4. n-Propylbenzene | 120 | 0.15 % |
| 5. Benzene | 78 | 0.15 % |



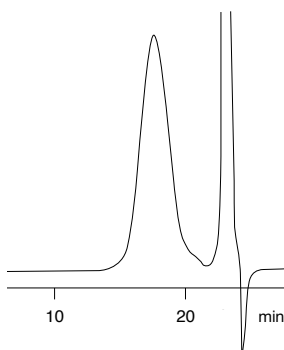
App ID 14173 Phenol Resin

Dimensions: 8 x 300 mm
Eluent: THF
Flow Rate: 1.0 mL/min
Detector: UV @ 254 nm
Temperature: 40 °C



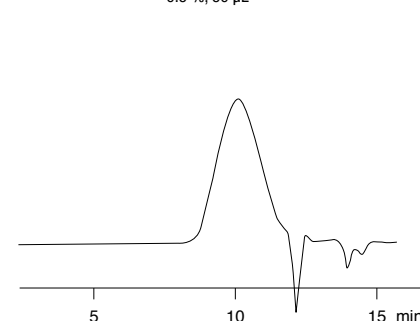
App ID 5521 PEEK Resin

Column: Shodex GPC K-806M x 2
Dimensions: 8 x 300 mm
Eluent: CHCl₃/Cl₂CHCOOH=90/10
Flow Rate: 1.0 mL/min
Detector: Shodex RI
Temperature: Ambient
Sample: PEEK 0.2 %, 50 µL



App ID 5522 Polyvinylpyrrolidone

Column: Shodex GPC KD-806M x 2
Dimensions: 8 x 300 mm
Eluent: 0.01 M LiBr /DMF
Flow Rate: 1.0 mL/min
Detector: Shodex RI
Temperature: 42 °C
Sample: Polyvinylpyrrolidone 0.5 %, 50 µL

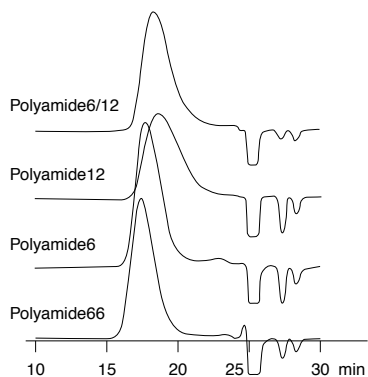


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Organic GPC Columns (continued)

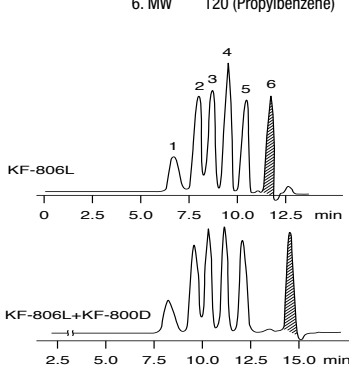
Polyamide (Nylon)

App ID 5523
Column: Shodex GPC HFIP-806M x 2
Dimensions: 8 x 300 mm
Eluent: 5 mM TFA-Na in HFIP
Flow Rate: 1.0 mL/min
Detector: Shodex RI
Temperature: 40 °C



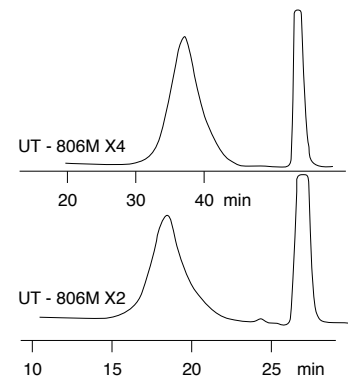
Improved Resolution from Solvent Peak

App ID 5524
Column: Shodex GPC KF-806L + KF-800D
Dimensions: 8 x 300 mm + 8 x 100 mm
Eluent: THF
Flow Rate: 1.0 mL/min
Detector: UV @ 254 nm
Sample: Polystyrene standards
 1. MW 4,480,000
 2. MW 422,000
 3. MW 107,000
 4. MW 16,700
 5. MW 2,800
 6. MW 120 (Propylbenzene)



Low Density Polyethylene

App ID 5525
Column: Shodex GPC UT-806M x 4, HT-806M x 2
Dimensions: 8 x 300 mm
Eluent: 0.1 % BHT in o-Dichlorobenzene
Flow Rate: 1.0 mL/min
Detector: Shodex RI
Temperature: 140 °C
Sample: 1. LDPE



ORDERING INFORMATION

Standard Columns

Column Type / Part No.:

| THF | Chloroform | DMF | ID x Length (mm) | Plate Number | Exclusion Limit |
|--------------|-------------|--------------|------------------|--------------|--|
| GPC KF-801 | GPC K-801 | GPC KD-801 | 8 x 300 | >16,000 | 1.5 x 10 ³ (KD-801, 2.5 x 10 ³) |
| GPC KF-802 | GPC K-802 | GPC KD-802 | 8 x 300 | >16,000 | 5 x 10 ³ |
| GPC KF-802.5 | GPC K-802.5 | GPC KD-802.5 | 8 x 300 | >16,000 | 2 x 10 ⁴ |
| GPC KF-803 | — | GPC KD-803 | 8 x 300 | >16,000 | 7 x 10 ⁴ |
| GPC KF-804 | GPC K-804 | GPC KD-804 | 8 x 300 | >16,000 | 4 x 10 ⁵ |
| GPC KF-805 | GPC K-805 | GPC KD-805 | 8 x 300 | >10,000 | 4 x 10 ⁶ |
| GPC KF-806 | GPC K-806 | GPC KD-806 | 8 x 300 | >10,000 | (2 x 10 ⁷) |
| GPC KF-807 | — | GPC KD-807 | 8 x 300 | >5,000 | (2 x 10 ⁸) |

NOTE: 803, 804, 805, 806 and 807 are available packed in HFIP.



Mixed bed columns are specially designed to have wide linear molecular weight ranges. These mixed bed columns are highly recommended for correcting non-linear sections of molecular weight calibration curves.

Mixed Bed Columns

Column Type / Part No.:

| THF | Chloroform | DMF | HFIP | ID x Length (mm) | Plate Number | Exclusion Limit |
|-------------|------------|-------------|----------------|------------------|--------------|------------------------|
| GPC KF-803L | GPC K-803L | — | — | 8 x 300 | >16,000 | 7 x 10 ⁴ |
| GPC KF-804L | GPC K-804L | — | — | 8 x 300 | >16,000 | 4 x 10 ⁵ |
| GPC KF-805L | GPC K-805L | — | — | 8 x 300 | >10,000 | 4 x 10 ⁶ |
| — | GPC K-806L | — | — | 8 x 300 | >10,000 | (2 x 10 ⁷) |
| GPC KF-806M | — | GPC KD-806M | GPC HFIP-806M* | 8 x 300 | >12,000 | (2 x 10 ⁷) |
| GPC KF-807L | — | — | — | 8 x 300 | >5,000 | (2 x 10 ⁸) |

* HFIP-806M plate number is >8,000 and the effective molecular weight range is 10³~10⁷.

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Organic GPC Columns (continued)

ORDERING INFORMATION

| High Temperature GPC Columns | | | | |
|------------------------------|------------------|------------------------|-------------------------|-------|
| Column Type | ID x Length (mm) | Exclusion Limit | Usable Temperature (°C) | Price |
| GPC HT-803 | 8 x 300 | 7 x 10 ⁴ | 100-140 | |
| GPC HT-804 | 8 x 300 | 4 x 10 ⁵ | 100-140 | |
| GPC HT-805 | 8 x 300 | 4 x 10 ⁵ | 100-140 | |
| GPC HT-806 | 8 x 300 | (2 x 10 ⁷) | 100-140 | |

NOTE: Exclusion Limits in parentheses, (), are estimated values.

| Solvent-Peak Separation Columns* | | | |
|----------------------------------|------------|------------------|-------|
| Column Type | Chloroform | ID x Length (mm) | Price |
| GPC KF-800D | GPC K-800D | 8 x 100 | |

*These columns make the elution of low-molecular weight components slower and can be used to separate them from a solvent peak or other troublesome peaks.

| Wide Linear Working Range | | | | |
|---------------------------|------------------|--------------|---------------------|-------|
| Column | ID x Length (mm) | Plate Number | Exclusion Limit | Price |
| GPC LF-804 | 8 x 300 | > 17,000 | 7 x 10 ⁴ | |

| Downsized GPC Columns | | | | | | |
|-----------------------|------------------|--------------------|---------------|--------------|-------------------------------|-------|
| Column Type | ID x Length (mm) | Particle Size (µm) | Pore Size (Å) | Plate Number | Exclusion Limit (Polystyrene) | Price |
| GPC KF-601 | 6.0 x 150 | 3 | 20 | >17,000 | 1,500 | |
| GPC KF-602 | 6.0 x 150 | 3 | 60 | >17,000 | 5,000 | |
| GPC KF-602.5 | 6.0 x 150 | 3 | 80 | >17,000 | 20,000 | |
| GPC KF-603 | 6.0 x 150 | 3 | 100 | >17,000 | 70,000 | |
| GPC KF-604 | 6.0 x 150 | 3 | 200 | >16,000 | 400,000 | |
| GPC KF-605 | 6.0 x 150 | 10 | 500 | >7,000 | 4,000,000 | |
| GPC KF-606 | 6.0 x 150 | 10 | 1,000 | >7,000 | (20,000,000) | |
| GPC KF-606M | 6.0 x 150 | 10 | — | >8,000 | (20,000,000) | |
| GPC KF-607 | 6.0 x 150 | 18 | >1,000 | >5,000 | (200,000,000) | |
| GPC KF-G | 4.6 x 10 | 8 | — | — | Guard Column | |

NOTES: For all column types. Recommended flow rate: 0.4 to 0.6 mL/min; Max. usable flow rate: 0.8 mL/min; Max. usable temperature 45 °C.

| 3 µm Semi-micro GPC Columns | | | | |
|-----------------------------|------------------|--------------|-------------------------------|-------|
| Column Type | ID x Length (mm) | Plate Number | Exclusion Limit (Polystyrene) | Price |
| GPC KF-401 HQ | 4.6 x 250 | 25,000 | 1,500 | |
| GPC KF-402 HQ | 4.6 x 250 | 25,000 | 5,000 | |
| GPC KF-402.5 HQ | 4.6 x 250 | 25,000 | 20,000 | |
| GPC KF-403 HQ | 4.6 x 250 | 25,000 | 70,000 | |
| GPC KF-404 HQ | 4.6 x 250 | 25,000 | 400,000 | |
| GPC KF-405L HQ | 4.6 x 250 | 8,000 | 4,000,000 | |
| GPC KF-406L HQ | 4.6 x 250 | 8,000 | (20,000,000) | |
| GPC KF-G | 4.6 x 10 | — | Guard column | |

Comparison Between KF-400 HQ Series (Semi-micro GPC) and KF-800 Series (Standard Type)

1. The plate number has increased by 1.5 times or more
2. The consumption of eluent has decreased to less than one fourth

KF-400 series columns are best suited to determine molecular weight distribution and analysis of low molecular weight materials in polymer. Based on a 3 µm SDVB copolymer packing material, improvements over older GPC columns include higher resolution, less solvent usage, better detection limits, and assurance of linear calibration curves.

Column: Shodex GPC
(A) KF-402HQ (4.6 x 250 mm)
(B) KF-802 (8.0 x 300 mm)

Eluent: THF

Flow Rate: (A) 0.3 mL/min
(B) 1.0 mL/min

Detector: UV @ 254 nm

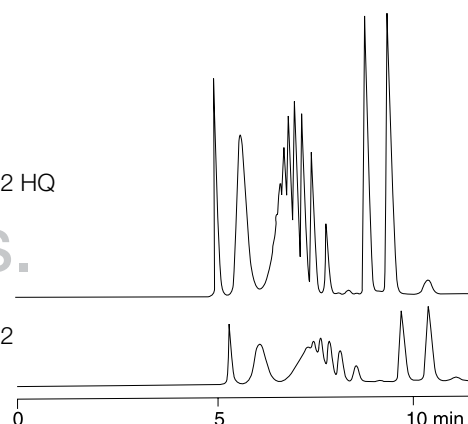
Temperature: 25 °C

Injection volume: 5 µL

KF-402 HQ

VS.

KF-802



App ID 14174

by Showa Denko K.K.

GFC (AQUEOUS GPC) COLUMNS

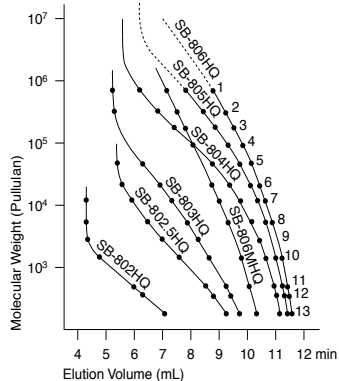
Shodex has a wide variety of columns for GFC. Three types of GFC columns packed with different gel materials are available.

| Series Name | Packing Material | Applications |
|----------------|-------------------|--|
| OHpak SB-800HQ | PHM gel | Used for general purpose GFC of water-soluble polymers, proteins and enzymes |
| SUGAR KS-800 | Sulfonated PS gel | Mono, di, tri, oligo and polysaccharides, starches and celluloses |
| PROTEIN KW-800 | Porous silica gel | GFC of proteins, glycoproteins and peptides |

Calibration Curves for OHpak SB-800HQ Series

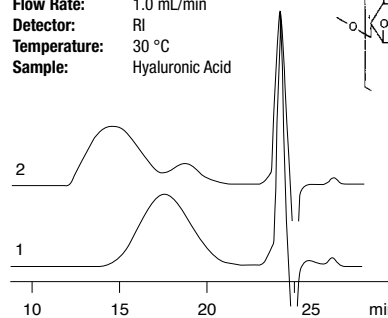
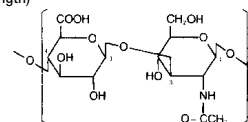
App ID 10769
Column: Shodex OHpak SB-800HQ
Dimensions: 8 x 300 mm
Eluent: Water
Sample:

1. P-800
2. P-400
3. P-200
4. P-100
5. P-50
6. P-20
7. P-10
8. P-5
9. P-3
10. P-1
11. Maltotriose
12. Maltose
13. Glucose



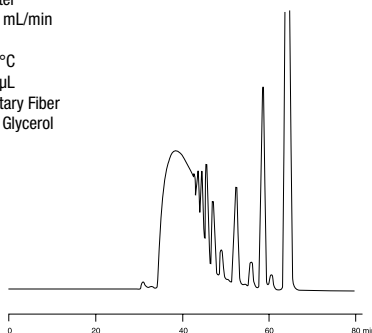
Hyaluronic Acid

App ID 5527
Column: Shodex OHpak SB-805 HQ x 2
Dimensions: 8 x 300 mm (600 mm total length)
Eluent: 0.1 M NaNO₃
Flow Rate: 1.0 mL/min
Detector: RI
Temperature: 30 °C
Sample: Hyaluronic Acid



Dietary Fiber

App ID 10771
Column: Shodex SUGAR KS-802 x 2
Dimensions: 8 x 300 mm (600 mm total length)
Eluent: Water
Flow Rate: 0.3 mL/min
Detector: RI
Temperature: 80 °C
Injection Volume: 20 µL
Sample: Dietary Fiber
 1. Glycerol



ORDERING INFORMATION

| Aqueous GPC Columns | | | | |
|---------------------------------|------------------|--------------|------------------------|-------|
| Column Type/Part No. | ID x Length (mm) | Plate Number | Exclusion Limit | Price |
| OHpak SB-802HQ | 8 x 300 | >10,000 | 4 x 10 ³ | |
| OHpak SB-802.5HQ | 8 x 300 | >15,000 | 1 x 10 ⁴ | |
| OHpak SB-803HQ | 8 x 300 | >15,000 | 1 x 10 ⁵ | |
| OHpak SB-804HQ | 8 x 300 | >15,000 | 1 x 10 ⁶ | |
| OHpak SB-805HQ | 8 x 300 | >10,000 | 4 x 10 ⁶ | |
| OHpak SB-806HQ | 8 x 300 | >10,000 | (2 x 10 ⁷) | |
| OHpak SB-806MHQ | 8 x 300 | >10,000 | (2 x 10 ⁷) | |
| OHpak SB-807HQ | 8 x 300 | >1,500 | (5 x 10 ⁹) | |
| SUGAR KS-801 (Na ⁺) | 8 x 300 | >15,000 | 1 x 10 ³ | |
| SUGAR KS-802 (Na ⁺) | 8 x 300 | >15,000 | 1 x 10 ⁴ | |
| SUGAR KS-803 (Na ⁺) | 8 x 300 | >15,000 | 5 x 10 ⁴ | |
| SUGAR KS-804 (Na ⁺) | 8 x 300 | >15,000 | 4 x 10 ⁵ | |
| SUGAR KS-805 (Na ⁺) | 8 x 300 | >8,000 | 5 x 10 ⁶ | |
| SUGAR KS-806 (Na ⁺) | 8 x 300 | >8,000 | (5 x 10 ⁷) | |
| PROTEIN KW-802.5 | 8 x 300 | >20,000 | 5 x 10 ⁴ | |
| PROTEIN KW-803 | 8 x 300 | >20,000 | 1.5 x 10 ⁵ | |
| PROTEIN KW-804 | 8 x 300 | >10,000 | 6 x 10 ⁵ | |

NOTE: Exclusion Limits in parentheses, (), are estimated values.

CALIBRATION STANDARDS

ORDERING INFORMATION

| Calibration Standards | | | | | |
|------------------------|----------|-------------------|-------------------|---|-------|
| Standard Type/Part No. | Material | Content | MW Range | Applications | Price |
| STANDARD P-82 | Pullulan | 0.2 g x 8 grades | 5,000 - 800,000 | GFC (aqueous GPC) | |
| STANDARD SM-105 | PS | 0.5 g x 10 grades | 1,300 - 3,000,000 | GFC with THF, chloroform, toluene, etc. | |



See p. 343 for full line of Polymer Calibration Standards.

by Showa Denko K.K.

COLUMNS FOR PROTEINS AND NUCLEIC ACIDS

Ion-Exchange Columns

IEC series columns are suited for the analysis of proteins and nucleic acids. AXpak WA-624 is suited for the analysis of nucleic acids.

ORDERING INFORMATION

| IEC Series Columns | | | | | | |
|----------------------|------------------|--------------|------------------|------------------------------------|--|-------|
| Column Type/Part No. | ID x Length (mm) | Plate Number | Packing Material | Functional Group | | Price |
| IEC QA-825 | 8 x 75 | >2,000 | PHM gel | Quaternary ammonium (strong anion) | | |
| IEC DEAE-825 | 8 x 75 | >2,000 | PHM gel | Diethylaminoethyl (weak anion) | | |
| IEC SP-825 | 8 x 75 | >2,000 | PHM gel | Sulfopropyl (strong cation) | | |
| IEC CM-825 | 8 x 75 | >2,000 | PHM gel | Carboxymethyl (weak cation) | | |
| AXpak WA-624 | 6 x 150 | >1,500 | PHM gel | Diethylaminoethyl (weak anion) | | |

| Affinity Columns | | | | | | |
|----------------------|------------------|---------------------------|---------------|-----------------------------|---|-------|
| Column Type/Part No. | ID x Length (mm) | Ligand | Ligand Load/g | Compound Capacity/Column | Applications | Price |
| AFpak AAB-894 | 8 x 50 | Aminobenzamidine | 100 µmol | — | Serine proteases | |
| AFpak AAF-894 | 8 x 50 | Acriflavine | 10 µmol | ATP Na 1.8 mg | RNA, DNA, vitamins | |
| AFpak AAM-894 | 8 x 50 | 5'AMP | 10 µmol | Lactic dehydrogenase 1.5 mg | NAD, ATP enzymes | |
| AFpak AAV-894 | 8 x 50 | Avidin | 5 mg | Biotin 8 µg | Biotin derivatives | |
| AFpak ACA-894 | 8 x 50 | Concanavalin A | 15 mg | — | Glycoproteins, polysaccharides | |
| AFpak ACB-894 | 8 x 50 | Cibacron Blue | 40 µmol | BSA 20 mg | Albumin, NAD dependent enzymes | |
| AFpak AHR-894 | 8 x 50 | Heparin | 5 mg | Lysozyme 4 mg | Lipoproteins, blood coagulation factors | |
| AFpak ALC-894 | 8 x 50 | LCA (Lentil lectin) | 7 mg | — | Glycoproteins, polysaccharides | |
| AFpak APA-894 | 8 x 50 | Protein A | 8 mg | IgG human 20 mg | Human IgG, immune complexes | |
| AFpak APG-894 | 8 x 50 | Protein G | 5 mg | IgG human 10 mg | IgG immune complex | |
| AFpak ARC-894 | 8 x 50 | RCA-I | 20 mg | — | Glycoproteins, polysaccharides | |
| AFpak AST-894 | 8 x 50 | Soybean trypsin inhibitor | 20 mg | — | Trypsin-like proteases | |
| AFpak AWG-894 | 8 x 50 | Wheat germ agglutinin | 14 mg | — | Glycoproteins, polysaccharides | |

| Other Columns | | | | | | | |
|----------------------|------------------|--------------|------------------|------------------|-----------------|----------------------|-------|
| Column Type/Part No. | ID x Length (mm) | Plate Number | Packing Material | Functional Group | Separation Mode | Applications | Price |
| HIC PH-814 | 8 x 75 | >2,000 | PHM gel | Phenyl | HIC | Proteins | |
| RSpak NN-614 | 6 x 150 | >5,000 | PHM gel | — | P&A | Cystine and cysteine | |

COLUMNS FOR SUGAR ANALYSIS

| Series Name | Applications |
|--------------|---|
| SUGAR series | Effective separation is possible for sugars and sugar alcohols using mixed modes such as SEC, IEX, LEC and P&A. |
| SUGAR KS-801 | Suited for the separation of mono, di and oligosaccharides by mixed mode such as SEC and LEC. |

ORDERING INFORMATION

| Sugar Columns | | | | | | | |
|----------------------|------------------|--------------|-----------------|------------------|------------------|-----------------|-------|
| Column Type/Part No. | ID x Length (mm) | Plate Number | Exclusion Limit | Packing Material | Counter Ion | Separation Mode | Price |
| SUGAR SH1011 | 8 x 300 | >15,000 | 1,000 | S-DVB gel | H ⁺ | SEC + IEX | |
| SUGAR SH1821 | 8 x 300 | >15,000 | 10,000 | S-DVB gel | H ⁺ | SEC + IEX | |
| SUGAR SC1011 | 8 x 300 | >12,000 | 1,000 | S-DVB gel | Ca ²⁺ | SEC + LEC | |
| SUGAR SC1821 | 8 x 300 | >12,000 | 10,000 | S-DVB gel | Ca ²⁺ | SEC + LEC | |
| SUGAR SP0810 | 8 x 300 | >10,000 | 1,000 | S-DVB gel | Pb ²⁺ | SEC + LEC | |
| SUGAR SC1211 | 6 x 250 | >5,000 | | S-DVB gel | Ca ²⁺ | P&A + LEC | |
| SUGAR SZ5532 | 6 x 150 | >5,000 | | S-DVB gel | Zn ²⁺ | P&A + LEC | |
| SUGAR KS-801 | 8 x 300 | >15,000 | 1,000 | S-DVB gel | Na ⁺ | SEC + LEC | |

Aside from the columns listed here, there are other columns that can be used for sugar separations. Disaccharides of similar molecular weight can be separated by NPC using RSpak DC-613.

SUGAR KS-800 series and OHpak SB-800 HQ series can also be used for sugar separations by SEC.

by Showa Denko K.K.

COLUMNS FOR ORGANIC ACIDS

KC-811 enables an effective organic acids separation using a mixed mode of IEX, SEC and P&A. Organic acids also can be separated by RPC using RSpak DE-613.

ORDERING INFORMATION

RSpak

| Column Type*/ Part No. | ID x Length (mm) | Plate Number | Packing Material | Counter Ion | Price |
|------------------------|------------------|--------------|------------------|-------------|-------|
| RSpak KC-811 | 8 x 300 | >15,000 | S-DVB gel | H+ | |

*NOTE: RSpak KC-811 was formerly known as Ionpak KC-811.

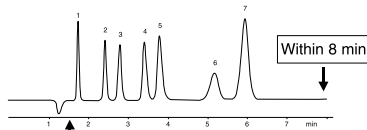
ION CHROMATOGRAPHY COLUMNS

- Great alternative to Dionex IonPac AS4, AS4A and AS14 columns
- High efficiency, general purpose IC column
- Improved, high-speed separation of EPA Method 300 analytes
- Fluoride well-resolved from water dip
- Patent-pending gel eliminates overlap of carbonate system peak

App ID 14175

Anions

| | |
|---------------------|---|
| Column: | SI-90 4E |
| Dimensions: | 4.0 x 250 mm |
| Eluent: | 1.8 mM Na ₂ CO ₃ 1.7 mM NaHCO ₃ |
| Flow Rate: | 2.0 mL/min |
| Temperature: | Ambient |
| Sample: | 20 µL |
| | 1. Fluoride 2 mg/L 5. Nitrate 10 mg/L |
| | 2. Chloride 3 mg/L 6. Phosphate 15 mg/L |
| | 3. Nitrite 5 mg/L 7. Sulfate 15 mg/L |
| | 4. Bromide 10 mg/L |

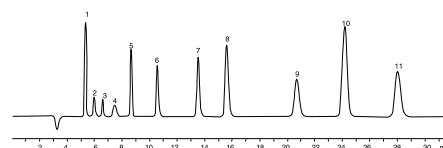


Shodex offers an innovative IC column for the suppressor method that improves both the separation speed and resolution of anions in most matrices. With high theoretical plates (>5000/m for Sulfate), the column easily and efficiently separates organic and inorganic anions such as EPA Method 300 analytes, acetate, formate, methacrylate and oxalate. High loading and exceptional resistance to loading combine with features such as improved separation of the fluoride peak from the water dip. The patent-pending PVA gel was also specifically engineered to optimize the elution behavior of the carbonate ion so as not to interfere with the quantitation of EPA Method 300 anions.

App ID 14176

Organic Acids and Inorganic Anions

| | |
|---------------------|---|
| Column: | SI-50 4E |
| Dimensions: | 4.0 x 250 mm |
| Eluent: | 3.2 mM Na ₂ CO ₃ / NaHCO ₃ |
| Flow Rate: | 0.7 mL/min |
| Temperature: | Ambient |
| Sample: | 20 µL |
| | 1. Fluoride 2 mg/L 7. Bromide 10 mg/L |
| | 2. Acetate 10 mg/L 8. Nitrate 10 mg/L |
| | 3. Formate 2 mg/L 9. Phosphate 15 mg/L |
| | 4. Methacrylate 10 mg/L 10. Sulfate 15 mg/L |
| | 5. Chloride 3 mg/L 11. Oxalate 15 mg/L |
| | 6. Nitrite 5 mg/L |



ORDERING INFORMATION

IC Columns

| Column Type/ Part No. | ID x Length (mm) | Plate Number | Packing Material | Functional Group | Applications | Price |
|-----------------------|------------------|---------------------------|---------------------|-------------------------|--|-------|
| IC SI-90 4E | 4.0 x 250 | >5,000 (SO ₃) | PVA | Quaternary ammonium | Inorganic anions and organic acids | |
| IC SI-90 G | 4.6 x 10 | (Guard) | — | — | (General purpose) | |
| IC SI-50 4E* | 4.0 x 250 | >14,000 | PVA | Quaternary ammonium | Inorganic anions and organic acids | |
| IC I-524A | 4.6 x 100 | >2,000 | PHM gel | Quaternary ammonium | Inorganic anions | |
| IC Y-521 | 4.6 x 150 | >3,000 | — | — | Cations (general purpose) | |
| IC Y-G | 4.6 x 10 | (Guard) | — | — | — | |
| IC YK-421 | 4.6 x 125 | >2,500 | Hydrophilic Polymer | Carboxyl Coated Silica | Simultaneous separation of monovalent and divalent cations | |
| IC YK-G | 4.6 x 10 | (Guard) | — | — | — | |
| IC YS-50 | 4.6 x 125 | >5,500 | PVA | — | Cations, Alkylamines, Transition Metal ions | |
| IC YS-G | 4.6 x 10 | (Guard) | — | — | — | |
| IC T-521 | 4.6 x 150 | >3,000 | S-DVB gel | Sulfo (H ⁺) | Transition metal ions (packed in PEEK column) | |
| IC T-G | 4.6 x 10 | (Guard) | — | — | — | |

*Use IC SI-90G guard.

by Showa Denko K.K.

POLYMER-BASED REVERSED PHASE COLUMNS

| RSpak | Applications |
|-------|--|
| RP18 | 500 Å column well-suited for protein and peptide analysis. |
| DS | Suited for analysis of hydrophilic substances that cannot be retained by ODS columns, such as medicines and food additives. |
| DE | Suited for wide applications because its characteristics are similar to those of ODS columns. |
| DM | Suited for analysis of amino acids and polypeptides. |
| NN | Suited for analysis of complex samples that are composed of neutral and basic substances. Generally, neutral substances are separated by reversed phase mode, acid substances by ion-exclusion mode and basic substances by reversed phase mode and ion-exchange mode. |

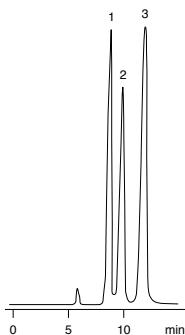
ORDERING INFORMATION

| RSpak | | | |
|----------------------|----------------|------------------|-------|
| Column Type/Part No. | Plate Number | ID x Length (mm) | Price |
| RSpak RP18-415 | >3,000 | 4.6 x 150 | |
| RSpak DS-613 | >6,000 | 6.0 x 150 | |
| RSpak DE-613 | >7,000 | 6.0 x 150 | |
| RSpak DE-413 | >11,000 | 4.6 x 150 | |
| RSpak DE-413L | >17,000 | 4.6 x 250 | |
| RSpak DE-G (DE-613P) | (guard column) | 4.6 x 10 | |
| RSpak DM-614 | >4,000 | 6.0 x 150 | |
| RSpak DM-G (DM-614P) | (guard column) | 4.6 x 10 | |
| RSpak DC-613 | >5,000 | 6.0 x 150 | |
| RSpak NN-614 | >5,000 | 6.0 x 150 | |

Catecholamines

App ID 5533

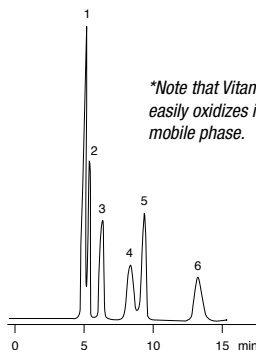
Column: Shodex RSpak DE-613
Dimensions: 6 x 150 mm
Eluent: 0.05 M KH_2PO_4 + 0.05 % H_3PO_4
Flow Rate: 0.6 mL/min
Detection: UV @ 254 nm
Temperature: Ambient
Sample: Catecholamines 5 μL
 1. Norepinephrine 0.02 %
 2. Epinephrine 0.02 %
 3. Dopamine 0.02 %



Water-Soluble Vitamins

App ID 5534

Column: Shodex RSpak DM-614
Dimensions: 6 x 150 mm
Eluent: 0.055 M Na_2HPO_4 + 0.045 M KH_2PO_4 + 7 % CH_3OH
Flow Rate: 0.6 mL/min
Detection: UV @ 254 nm
Temperature: Ambient
Sample: 0.05 % each, 4 μL
 1. Vitamin C*
 2. Vitamin B12
 3. Vitamin B6
 4. Vitamin B1
 5. Vitamin B2
 6. Caffeine

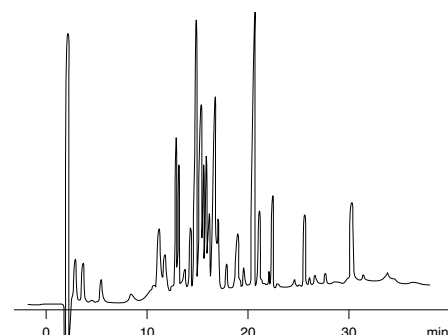


*Note that Vitamin C easily oxidizes in this mobile phase.

Tryptic Digest of Myoglobin

App ID 5535

Column: Shodex RSpak RP18-415
Dimensions: 4.6 x 150 mm
Eluent: A: 1 % Acetonitrile in 0.1 % TFA
 B: 95 % Acetonitrile in 0.1 % TFA
 Linear B 0 % to 50 %, 30 min
Gradient:
Flow Rate: 1.0 mL/min
Detection: UV @ 220 nm
Temperature: Ambient



by Showa Denko K.K.

MSPAK PK-2A AND 4A

Polymer Based Cartridge Columns

Ultrafast On-Line SPE and analysis columns for LC/MS or LC/UV by column switching.

- For direct injection and analysis of drugs from serum, plasma or other body fluids
- Unique polymer based cartridge system
- 2 cartridge dimensions 10 x 2.0 mm ID and 10 x 4.0 mm ID
- Also for ultrafast on-line SPE for LC/MS/MS



ORDERING INFORMATION

| MSPak | | | |
|----------------------|------------------|------|-------|
| Column Type/Part No. | ID x length (mm) | Unit | Price |
| MSPak PK-2A 2p | 2 x 10 | 2/pk | |
| MSPak PK-2A 5p | 2 x 10 | 5/pk | |
| MSPak PK-4A 2p | 4 x 10 | 2/pk | |
| MSPak HLD | Holder | ea | |

GUARD COLUMNS

Use of a guard column immediately before the analytical or preparative column is highly recommended to protect the packing materials in the analytical column from contaminants or readily adsorbable substances. The guard column should be replaced at regular intervals.

ORDERING INFORMATION

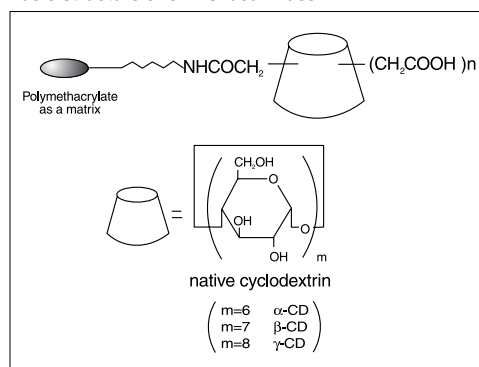
| Guard Columns | | | |
|-----------------------|------------------|-------------------|-------|
| Guard Column/Part No. | ID x Length (mm) | Associated Column | Price |
| GPC KF-G | 4.6 x 10 | KF-800 | |
| GPC KD-G | 4.6 x 10 | KD-800 | |
| GPC AT-G | 8.0 x 50 | AT-800S | |
| OHpak SB-G | 6.0 x 50 | SB-800 HQ | |
| OHpak SB-LG | 8.0 x 50 | SB-2000 | |
| OHpak SB-807G | 8.0 x 50 | SB-807 HQ | |
| PROTEIN KW-G | 6.0 x 50 | KW-800 | |
| SUGAR KS-G | 6.0 x 50 | KS-800 | |
| SUGAR SH-G | 6.0 x 50 | SH1011 | |
| SUGAR SH-G | 6.0 x 50 | SH1821 | |
| SUGAR SC-LG | 6.0 x 50 | SC1011 | |
| SUGAR SC-LG | 6.0 x 50 | SC1821 | |
| IC SI-90G | 4.6 x 10 | SI-904E, SI-504E | |
| IC YK-G | 4.6 x 10 | YK-421 | |
| IC Y-G | 4.6 x 10 | Y-521 | |
| IC YS-G | 4.6 x 10 | YS-50 | |
| RSpak KC-G | 6.0 x 50 | KC-811 | |
| RSpak DE-G | 4.6 x 10 | DE-613 | |
| RSpak DM-G | 4.6 x 10 | DM-614 | |

CHIRAL COLUMNS

- Wide range of applications
- Durable polymer matrix enables wide pH stability
- Chemically modified cyclodextrins improve enantioselectivity

Cyclodextrin phases for the direct separation of enantiomers have become increasingly popular due to their wide applicability. Showa Denko has taken these useful phases a few steps further by modifying the cyclodextrins with carboxymethyl (CM) functionality and bonding them to a chemically and physically stable polymer backbone. Modification of the cyclodextrins improves enantioselectivity for many compounds compared to native cyclodextrins. Utilization of durable polymethacrylate polymer as the anchor for this stationary phase enables use of highly alkaline and acidic mobile phases, not possible with silica-based CD phases. Separation of enantiomers of amino acids and their derivatives, amino alcohols, carboxylic acids, amines, alcohols and others are routinely performed with these columns.

Basic Structure of CD Bonded Phase



Comparison of Retention Behavior Between Modified and Unmodified CD Bonded Phases

| Bonded Phase | Met - NA* | | POPA** | |
|--------------|-----------|-----|--------|-----|
| | α | Rs | α | Rs |
| CD | 2.0 | 2.4 | 1.1 | 0.5 |
| CM-CD | 2.2 | 3.3 | 1.2 | 1.4 |

* Met-NA: Methionine 2-naphthylamide
** POPA: 2-Phenoxypropionic acid

ORDERING INFORMATION

| Shodex Chiral Columns | | | |
|-----------------------|------------------|----------------------------|-------|
| Column Type/Part No. | ID x Length (mm) | Ligand | Price |
| ORpak CDA-453 HQ | 4.6 x 150 | α-Cyclodextrin derivatives | |
| ORpak CDB-453 HQ | 4.6 x 150 | β-Cyclodextrin derivatives | |
| ORpak CDC-453 HQ | 4.6 x 150 | γ-Cyclodextrin derivatives | |
| ORpak CDBS-453 | 4.6 x 150 | β-Cyclodextrin derivatives | |



See p. 108 for additional chiral stationary phases.